



CALIBRATION LABORATORIES

NVLAP LAB CODE 200538-0

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

<p>Gilmore Diamond Calibration Laboratory 1231 County St. Attleboro, MA 02703 Mr. Michael L. Mihalec Phone: 508-226-0053 Fax: 508-226-0072 E-mail: mlmihalec@gilmorediamond.com URL: http://www.gilmorediamond.com</p>	<p>Parameter(s) of Accreditation Mechanical</p>
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CALIBRATION AND MEASUREMENT CAPABILITIES (CMC) ^{Notes 1,2}

Measured Parameter or Device Calibrated	Range	Uncertainty ($k=2$) ^{Note 3}	Remarks
MECHANICAL			
<p>NVLAP Code: 20/M13 HARDNESS</p> <p>Rockwell Indenters, HRA, HRC, HRD, and HRN Scales <u>Diamond</u> Mean Cone Angle Mean Tip Radius Single Tip Radius Deviation from True Radius Diamond Axis Inclination Straightness of Polished Cone Indenter Performance</p>		<p>All calibrations performed compliant with ASTM E18 and/or ISO 6508.</p> <p>3 min 0.002 mm 0.002 mm 0.0018 mm 4 min 24 sec 0.0006 mm 0.04 HRC 0.04 HRC 0.08 HRC 0.08 HRC 0.07 HRA 0.07 HR15N 0.06 HR30N 0.22 HR30N 0.14 HR45N 0.13 HR45N</p>	<p>HRC 60 range HRC 55 range HRC 45 range HRC 25 range HRA 80 range HR15N 90 range HR30N 65 range HR30N 45 range HR45N 43 range HR45N 25 range</p>

2012-01-01 through 2012-12-31
 Effective dates

David E. Alderman

 For the National Institute of Standards and Technology



**National Voluntary
Laboratory Accreditation Program**



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CALIBRATION AND MEASUREMENT CAPABILITIES (CMC) Notes 1,2

Measured Parameter or Device Calibrated	Range	Uncertainty ($k=2$) <small>Note 3</small>	Remarks
<u>Ball</u> Ball Protrusion Indenter Performance		0.002 mm 0.49 HRB 0.59 HRE	1/16 in Ball Penetrator 1/8 in Ball Penetrator
END			

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Notes

Note 1: A Calibration and Measurement Capability (CMC) is a description of the best result of a calibration or measurement (result with the smallest uncertainty of measurement) that is available to the laboratory's customers under normal conditions, when performing more or less routine calibrations of nearly ideal measurement standards or instruments. The CMC is described in the laboratory's scope of accreditation by: the measurement parameter/device being calibrated, the measurement range, the uncertainty associated with that range (see note 3), and remarks on additional parameters, if applicable.

Note 2: Calibration and Measurement Capabilities are traceable to the national measurement standards of the U.S. or to the national measurement standards of other countries and are thus traceable to the internationally accepted representation of the appropriate SI (Système International) unit.

Note 3: The uncertainty associated with a measurement in a CMC is an expanded uncertainty using a coverage factor, $k = 2$, with a level of confidence of approximately 95 %. Units for the measurand and its uncertainty are to match. Exceptions to this occur when marketplace practice employs mixed units, such as when the artifact to be measured is labeled in non-SI units and the uncertainty is given in SI units (Example: 5 lb weight with uncertainty given in mg).

Note 3a: The uncertainty of a specific calibration by the laboratory may be greater than the uncertainty in the CMC due to the condition and behavior of the customer's device and specific circumstances of the calibration. The uncertainties quoted do not include possible effects on the calibrated device of transportation, long term stability, or intended use.

Note 3b: As the CMC represents the best measurement results achievable under normal conditions, the accredited calibration laboratory shall not report smaller uncertainty of measurement than that given in a CMC for calibrations or measurements covered by that CMC.

Note 3c: As described in Note 1, CMCs cover calibrations and measurements that are available to the laboratory's customers under *normal conditions*. However, the laboratory may have the capability to offer special tests, employing special conditions, which yield calibration or measurement results with lower uncertainties. Such special tests are not covered by the CMCs and are outside the laboratory's scope of accreditation. In this case, NVLAP requirements for the labeling, on calibration reports, of results outside the laboratory's scope of accreditation apply. These requirements are set out in Annex A.1.h. of NIST Handbook 150, Procedures and General Requirements.

Note 4: Uncertainties associated with field service calibration may be greater as they incorporate on-site environmental contributions, transportation effects, or other factors that affect the measurements. (This note applies only if marked in the body of the scope.)

Note 5: Values listed with percent (%) are percent of reading or generated value unless otherwise noted.

Note 6: NVLAP accreditation is the formal recognition of specific calibration capabilities. Neither NVLAP nor NIST guarantee the accuracy of individual calibrations made by accredited laboratories.

Note 7: See [NIST Handbook 150](#) for further explanation of these notes.

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