



**National Voluntary
Laboratory Accreditation Program**



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

Asanuma Giken Co., Ltd.

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CALIBRATION LABORATORIES

NVLAP LAB CODE 200536-0

DIMENSIONAL

NVLAP Code: 20/D16

Calibration of CMM Artifacts ^{note 2}

<i>Range</i>	<i>Best Uncertainty</i> (\pm) ^{note 1}	<i>Remarks</i>
0 mm to 150 mm	3.0 μ m	Comparison to master by CMM
0 in to 5.91 in	120 μ in	Comparison to master by CMM

1. Represents an expanded uncertainty using a coverage factor, $k = 2$, at an approximate level of confidence of 95 %.
2. Valid only for the calibration, including two- and three-dimensional measurements, of the Asanuma Giken manufactured Quality Master Gauge.

2011-04-01 through 2012-03-31

Effective dates

Sally S. Bruce

For the National Institute of Standards and Technology